

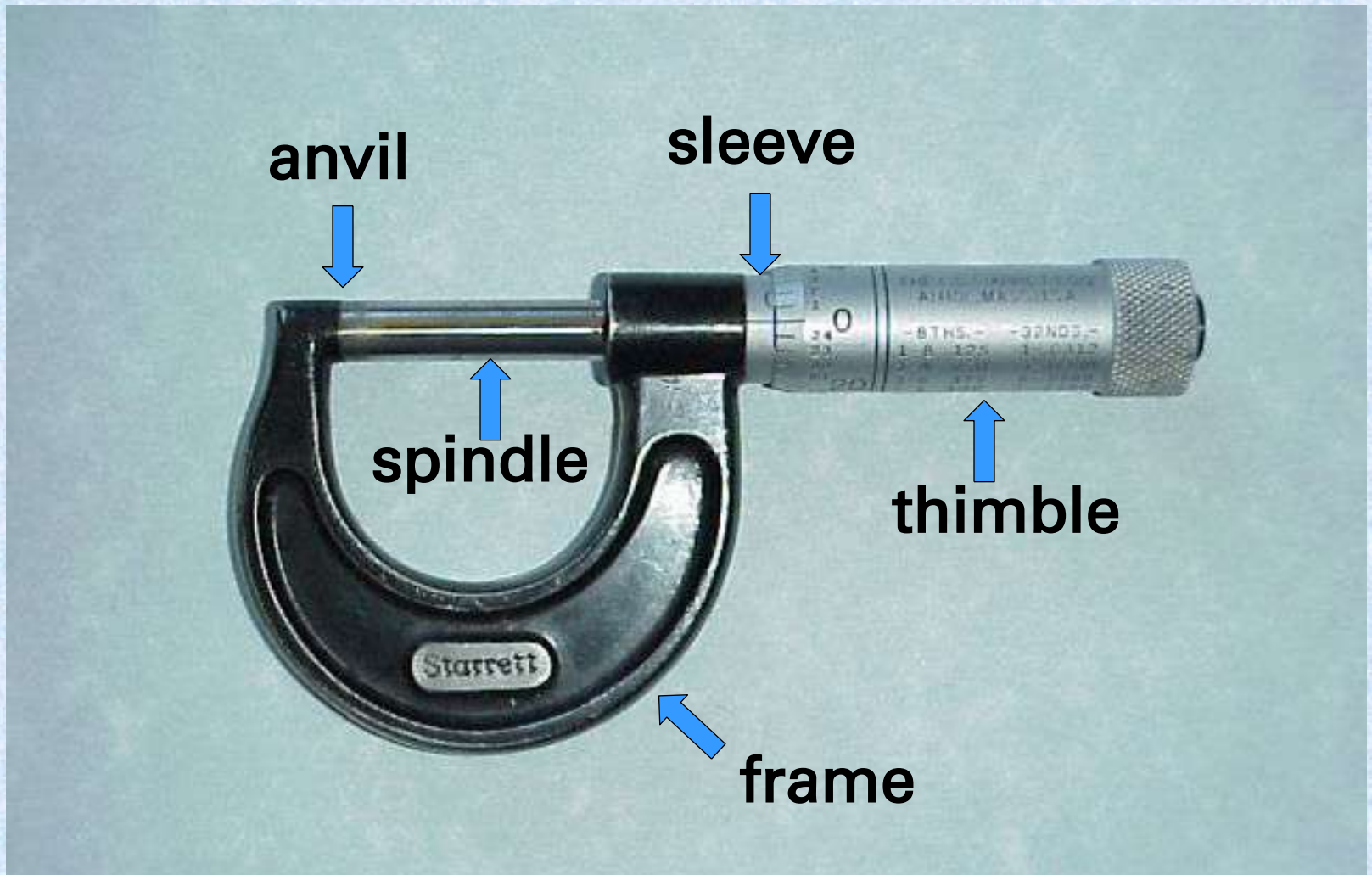
Reading the Micrometer

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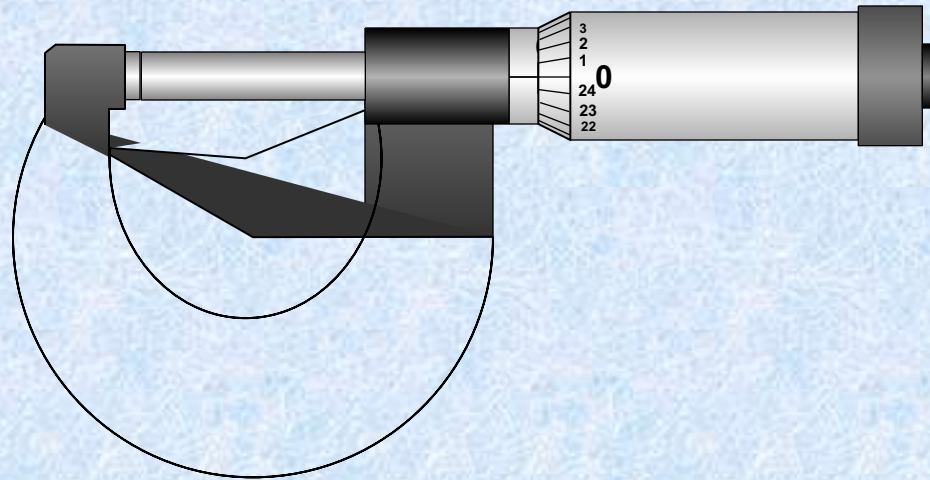
Objectives

- **Identify micrometer parts**
- **Determine micrometer reading**

This is a English micrometer



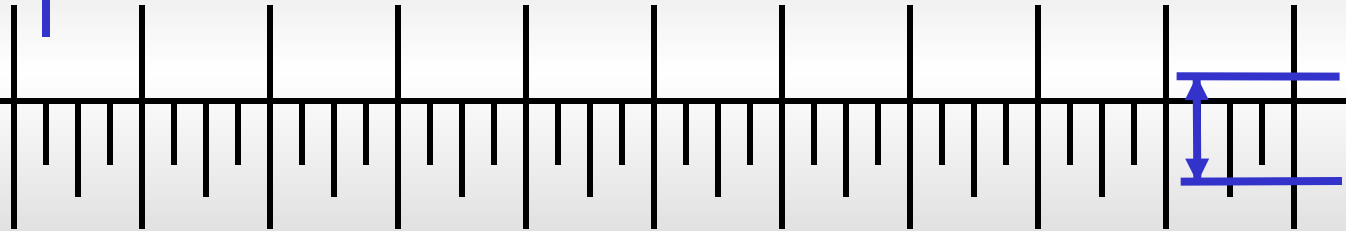
For clarity we will use an animated figure.



**Let's take a close
look at the sleeve of
the micrometer.**

← ← One inch (1.000) (25) →

0 1 2 3 4 5 6 7 8 9 0



1/1000 inch (0.001)



1/10 inch (0.100)

Now, an example...



Now, an example...

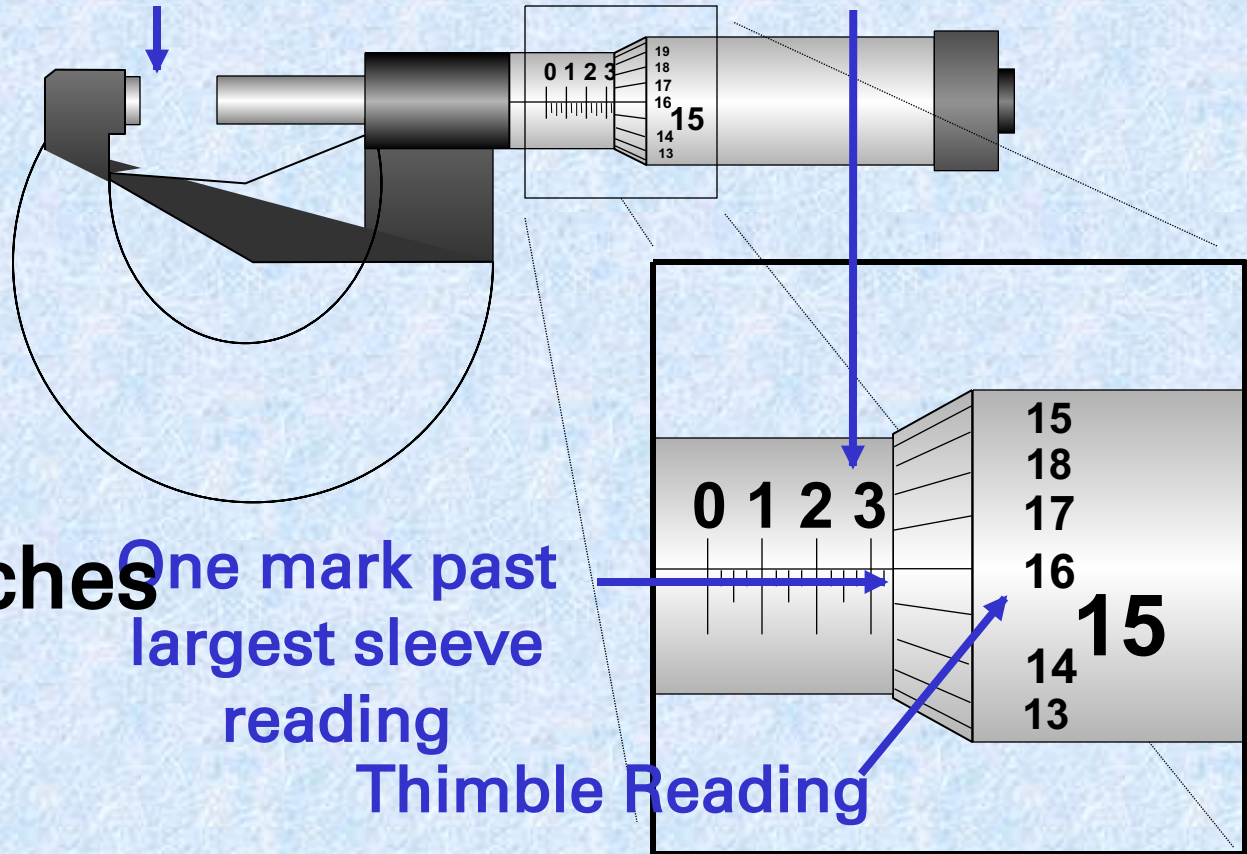
Smallest Measurement Largest sleeve reading

0.000
0.300
0.025
0.016

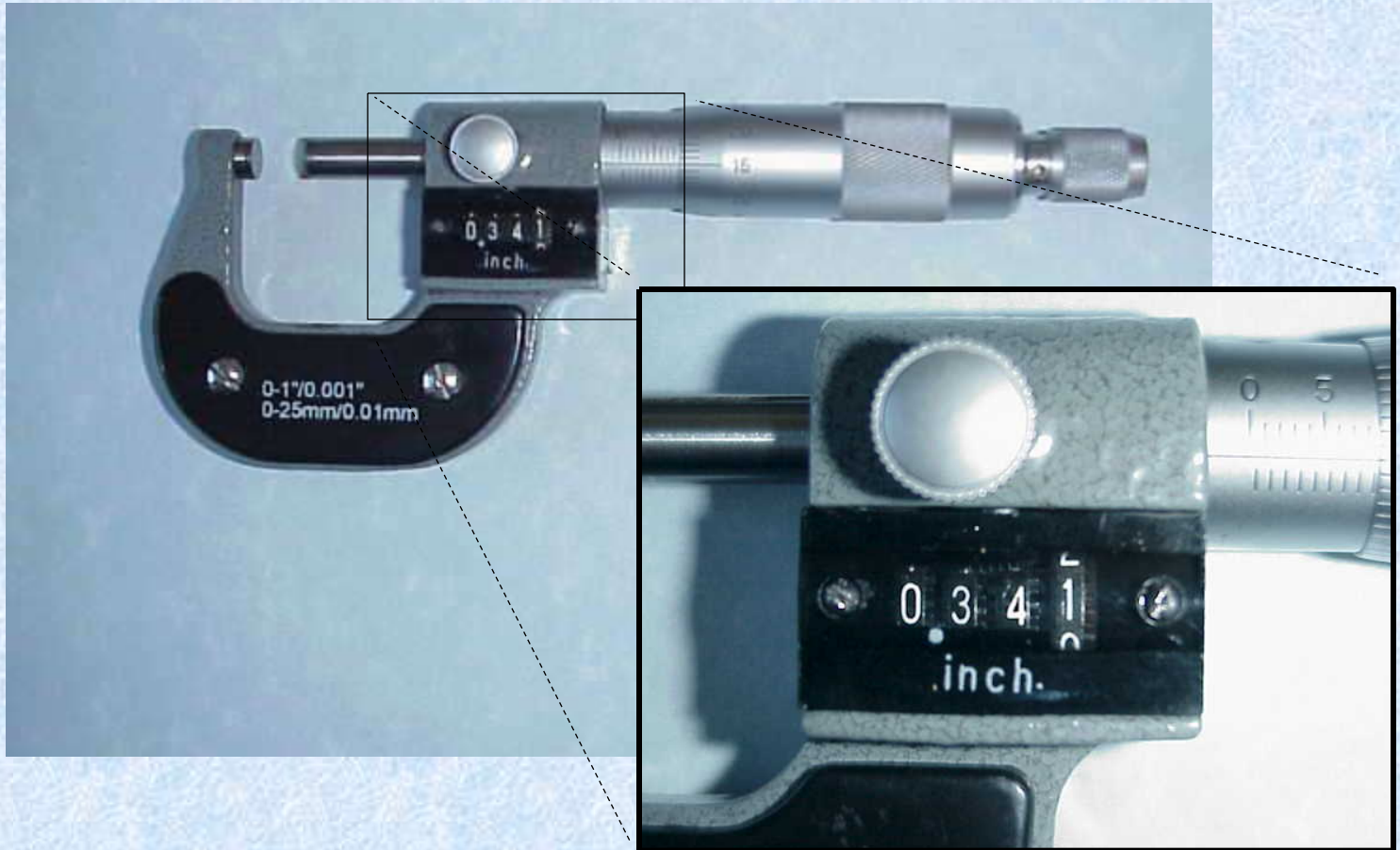
0.341 inches

One mark past
largest sleeve
reading

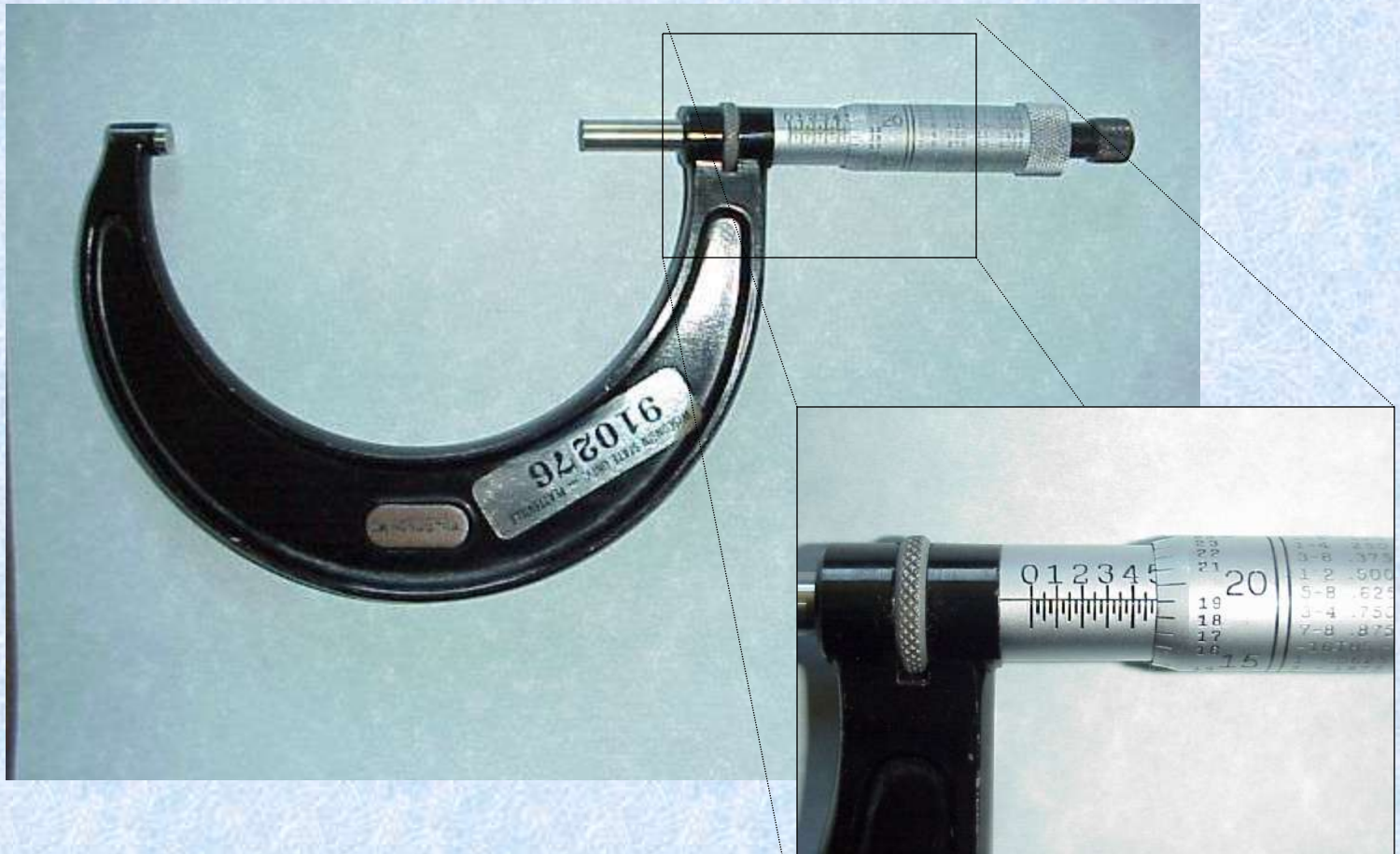
Thimble Reading



A digital micrometer

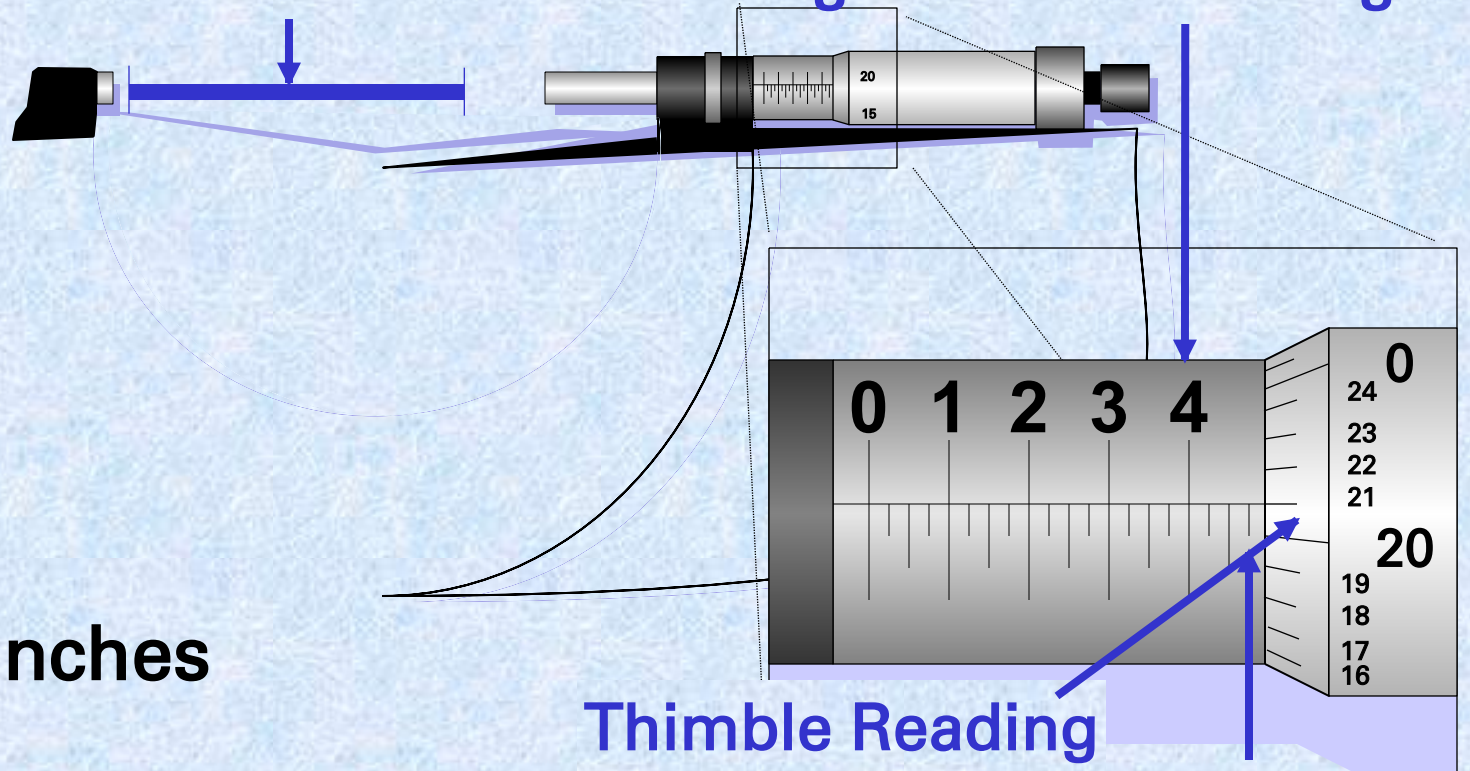


Another example...



Another example...

Smallest Measurement Largest sleeve reading



3.000
0.400
0.075
0.021

3.496 inches

Thimble Reading

Three marks past largest sleeve reading

Review...

- Lightly tighten on object.
- Determine smallest measurement when micrometer is closed.
- Find largest visible number on sleeve and multiply times 0.100.

Review...

- **Count number of marks past largest visible number on sleeve and multiply times 0.025.**
- **Multiply thimble reading times 0.001.**
- **Add all numbers to get answer.**